

# BG SEMI-AUTOMATIC FLUTE-LAMINATING MACHINE(Q-3)

## BG 半自动裱纸机 (Q-3)

### 主要特点:

- 面纸可一次性堆高1.5米，送纸过程中纸堆自动上升，使送纸更轻松，效率更高。
- 底部采用吸气式自动进纸，可根据人工送面纸的速度，自动连续跟踪。
- 全新概念前规定位，定位精度高，底纸永不超前；面纸超前量可调。
- 整机采用触摸屏/PLC控制系统，电路系统运行稳定，并能自动显示故障报警。
- 全自动胶水补充系统，可在贴合过程中自动补充损失的胶量，并配合胶水循环回收，避免胶水损耗浪费。
- 计量辊线速度科学设计，保证上胶量均匀的同时，避免高速运转时甩胶。  
采用蜗轮蜗杆单边调节方式调节各压合辊压力，方便快捷
- 清洗水源采用独立水箱控制水循环方式，同时清洗上胶辊，接胶辊，回收槽。
- 适用于175g-500g的彩印面纸与A/B/C/D/E/F瓦楞纸裱合，175g-500g的彩印面纸与灰纸板裱合。

### Main characteristics:

- The top paper can pile up the height of 1.5m once time,it makes delivery more easier and efficient.
- Using suction feeding automatic of bottom sheet ,according to the main machine operating speed,continuous automatic tracking.
- Entire new concept.front gauge registration,position high accuracy,bottom sheet never exceeds the top sheet.
- Machine uses touch-screen/PLC control system,eh circuit system is stable,and can automatically display the failure alarm
- The automatic replenishment system of glue can be added automatically during glue losses,and recycling with the glue to avoid loss of waste.
- the scientific design of the metering roller speed to ensure the glue evenly on the same time ,to avoid rejection of glue at high speed.
- Floating removable press, to ensure that laminated paper will not be crushed,and also keep the cardboard smooth and straight;unilateral adjustment by way of adjustment worm roll lamination pressure for quick.
- Control of water tank cleaning cycle using an independent method ,clean,hard rubber product.
- Suitable for color top sheet 175-500g and A/B/C/D/E/F corrugated paper laminating Color top sheet 175-500g and grey cardboard paper laminating

### 主要技术参数 Technical Data

规格型号	Specifications	BG1300Q-3	BG1450Q-3	BG1600Q-3
最大覆合尺寸	Max Cladding Size	1400mm*1300mm	1400mm*1450mm	1400mm*1600mm
最小覆合尺寸	Min Cladding Size	350mm*350mm	350mm*350mm	350mm*350mm
最大设计速度	Max Design Speed	90pics/min	90pics/min	90pics/min
功率	Power	7kw	7kw	7kw
外形尺寸: (长*宽*高)	Dimensions	10000mm*2200mm*2300mm	10000mm*2350mm*2300mm	10000mm*2500mm*2300mm
总重量	The Total Weight	3.6T	3.9T	4.2T

规格更改及结构改良不另通知。Machine design and specifications subject to change without notice

